


Tighten with torque wrench 5Nm (W600135)

Detail B
Scale 1:3


Detail A
Scale 1:4

SEAT FRAME SQUOD 2019				Plan Number
Sheet 1/2				EP00448/F
Scale: 1:7	Drafted	Verified	Confirmed	
Date	12/09/2019	05/11/2019	05/11/2019	
Initials	DB	PM	TK	

Material			
No.	Plan	Article	Quantity
1	X001016	1001682	2
2	X001119	1001554	4
3	X004415	1719300	2
4	D25 Cap	1991857	2
5	---	1907340	-
6	Y005544	1550454	2
7	YP07623	2775476	1
	YP07598	2775176	1
	YP07624	2775576	1
8	Y008063	1611654	2
9	X004942	1907377	1
10	X004932	1907376	1
11	---	1003277	2
12	---	G089800	2
13	---	1915159	2
14	24V-3W	1991680	2
15	---	1997433	2
16	---	1991679	2
17	---	1001409	2
18	M4x10 DIN84/4.8	1001464	8
19	M6 DIN125 A	1001564	10
20	---	1001608	6
21	---	1001611	4
22	M6 DIN985	1001680	2
23	M12 DIN985	1001684	2
24	---	1004550	4
25	M6x40	1006111	2
26	M5x16	1006112	4
27	HV8x15	1006661	2

Material			
No.	Plan	Article	Quantity
28	M6x35 DIN7984	1903903	2
29	---	1007804	4
30	---	1910745	2
31	M6x12	1008492	2
32	M8x20	1992349	2
33	M8x120 DIN912/8.8	1994676	2
34	4.8x25	1009317	4
35	M4x25 DIN7985/4.6	1993945	2
36	M5x30 DIN912	1903983	2
37	M5x10	2991862	2
38*	---	1996994	1
39*	---	1996995	1
40	X005589	1912549	2
41	Left Brake	EP00471	1
42	Right Brake	EP00471	1
43	M8x10 DIN916	1008942	2
44	Red Sticker	T001060	2
45	YP07605	2775376	1
46	YP07604	2775276	1
47	Y012123	1675800	2
48	M6x16 DIN912	1001492	4

* Not depicted

SEAT FRAME SQUOD 2019				Plan Number
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Initials	DB	PM	TK	